

PIHER®

ISO 9001
ISO 14001

PISTON CLAMP MAXI-F



LLANTA · BAR 35 x 8 mm

FUERZA MÁXIMA
MAXIMUM PRESSURE

900Kg

COD	cm	cm	cm	Kg	
60020	20	12	10	2,12	5
60030	30	12	10	2,34	
60040	40	12	10	2,56	
60050	50	12	10	2,78	
60060	60	12	10	3,00	
60080	80	12	10	3,44	3
60100	100	12	10	3,88	
60120	120	12	10	4,32	
60150	150	12	10	4,98	

MAIN FEATURES

- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws
- Covered double threaded screw which doubles both the pressure and the speed with a greasing hole for optimum lubrication and a new dismountable, interchangeable new easy grip handle.
- The surface of the fixed jaw is grooved to achieve maximum grip on angled pieces, tubes, etc
- The moving jaw is kept firmly in position thanks to the spring activated brake at the back.

MATERIALS AND FINISHING

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK

-**Malleable Grey:** EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal descarburising treatment, shot blasting, phosphating and electrostatic RAL 3004 red colour epoxy polyester painting.

-**Nodular cast iron:** EN-GJS-400-15 quality under UNE-En 1563 ruling. Stabilising heat treated, shot blasted, phosphated and electrostatic RAL 3004 red colour epoxy polyester painted
Guaranteed tracking realised using the alphanumeric codes embossed on all pieces throughout their whole productive life--casting date and number and its place in the tooling.

FOUNDRY

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

BAR

-35x8 mm bar

-DIN C-60 quality (90 Kg/m² pressure) heat rolled. -Shot blasting finish giving stability and cleanliness.

-Single coat rust-proof dark grey painting finish.

-All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking

BRAKE

Anti-slip tempered steel on moving jaw

Stop to prevent loss

SREWS

White zinc coated steel without Hexavalent-Chromium

PACKING AND LABELLING

In packets of three and five bound with plastic bands and cling film wrapped.

Individually coded label EAN-13

RULES

No special safety rulings applied

All work carried out following ISO:9001 and ISO :14001 rules.